

LESSON PLAN

Class: T.E Production

Academic Term: July-Dec 2018

Course: CAD/CAM/CIM

Course Code: PEC504

Credit:04

Faculty Member: Prof. Dipali Kisan Bhise

Prerequisites: None

Course Objectives:

| | |
|------------|--|
| CO1 | Use computer graphics in design. |
| CO2 | Identify proper modeling techniques for geometric modeling. |
| CO3 | Develop expertise in computer-aided manufacturing. |
| CO4 | Illustrate basic concepts of control systems. |
| CO5 | Write the appropriate code for performing particular tasks in a CNC. |
| CO6 | Solve real life engineering problems using FEA. |

Course Outcomes:

**(Preferably should the CO's mentioned in University Curriculum)*

- PO1** Engineering Knowledge –
- PO2** Problem Analysis –
- PO3** Design / Development of Solutions –
- PO4** Investigations of complex problems –
- PO5** Modern Tool Usage –
- PO6** Engineer and Society –
- PO7** Environment & Sustainability –
- PO8** Ethics
- PO9** Individual and Team Work
- PO10** Communication
- PO11** Project Mgmt & Finance
- PO12** Life-Long Learning –

Periods (Hours) per week:

Lecture:4 Hr

Practical:2 Hr

Tutorial:Nil

University Evaluation Method:

Theory examination: 80 Marks (3 Hrs)

Internal Assessment: 20 Marks (Avg. of Test1 and Test2)

Practical Examination: 25

Term work: 25

Total: 150

Mapping of CO's to PO's:

| CO# / PO# | PO 1 | PO 2 | PO 3 | PO 4 | PO 5 | PO 6 | PO 7 | PO 8 | PO 9 | PO1 0 | PO1 1 | PO1 2 |
|-----------|------|------|------|------|------|------|------|------|------|-------|-------|-------|
| PEC504.1 | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - |
| PEC504.2 | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - |
| PEC504.3 | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - |
| PEC504.4 | 3 | 3 | 3 | - | - | - | - | - | - | - | - | - |
| PEC504.5 | 3 | 3 | 3 | | | | | | | | | |
| PEC504.6 | 3 | 3 | 3 | | | | | | | | | |

| CO# / PSO# | PSO 1 | PSO 2 |
|------------|-------|-------|
| PEC504.1 | 2 | - |
| PEC504.2 | 2 | - |
| PEC504.3 | 2 | - |
| PEC504.4 | 2 | - |
| PEC504.5 | 2 | - |
| PEC504.6 | 2 | - |

CO Attainment Scheme:

| | Target for Assessment Tools | | |
|----------|-----------------------------|-------------------|--------------------|
| | Unit Test | End Semester Exam | Course Exit Survey |
| PEC504.1 | 50% | 50% | 60% |
| PEC504.2 | 50% | 50% | 60% |
| PEC504.3 | 50% | 50% | 60% |
| PEC504.4 | 50% | 50% | 60% |
| PEC504.5 | 50% | 50% | 60% |
| PEC504.6 | 50% | 50% | 60% |

Lesson Plan:

| Week | Duration (Hrs.) | Topic | Module |
|--|-----------------|---|----------|
| Week 1 (2.07.18 - 8.07.18) | 1 | Introduction to CAD/CAM/CIM | 1 |
| | 1 | Introduction to computer aided design | |
| | 1 | Product Cycle | |
| | 1 | CAD Hardware | |
| Week 2 (9.07.18 - 15.07.18) | 1 | DDA Line Algorithm | 2 |
| | 1 | DDA Line Algorithm | |
| | 1 | Bresenham Line Algorithm | |
| | 1 | Bresenham Line Algorithm, Circle Algorithm | |
| Week 3 (16.07.18 - 22.07.18) | 1 | 2-D Transformation | 2 |
| | 1 | 2-D Transformation | |
| | 1 | 2-D Transformation | |
| | 1 | 3-D Transformation | |
| Week 4 (23.07.18 - 29.07.18) | 1 | 2D Viewing and clipping | 2 |
| | 1 | Parallel Projection, Elementary treatment of Hidden lines and surfaces. | |
| | 1 | Elementary treatment of Hidden lines and surfaces. | |
| | 1 | Cubic spines Bezier curves & B- spines, Animation and Color models. | |
| Week 5 (30.07.18 - 5.08.18) | 1 | Types of representation of solid models, interactive tools available with solid modeling software's. Introduction to surface modeling | 3 |
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|---|---|---|----------|
| | 1 | CAD DATA Exchange | |
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| Week 6 (6.08.18 - 12.08.18) | 1 | Introduction : Elements of CAM system Introduction to CNC,DNC | 4 |
| | 1 | Basics of control systems :Motion controller, Interpolation-Linear & Circular, Positioning & contouring control loops | |
| | 1 | Basics of control systems :Incremental & Absolute system, DNC & CNC systems and Adaptive control system. | |
| | 1 | CNC Hardware Basics: | |
| Week 7 (13.08.18 - 19.08.18) | | Unit Test 1 | |
| Week 8 (20.08.18 - 26.08.18) | 1 | CNC Programming : Milling: Explanation of G/ Mcodes | 5 |
| | 1 | CNC Programming : Milling: Explanation of G /Mcodes | |
| | 1 | CNC Programming : Milling: CANNED CYCLE,SUB Programming | |
| | 1 | CNC Programming : Milling:Macros,Do-Loop | |
| Week 9 (27.08.18 – 2-09.18) | 1 | Examples on CNC Milling | 5 |
| | 1 | | |
| | 1 | | |
| | 1 | | |
| Week 10 (3.09.18 - 9.09.18) | 1 | CNC Programming : Lathe: Explanation of G/ Mcodes | 5 |
| | 1 | Examples on CNC Lathe Programming. | |
| | 1 | APT Programming | |
| | 1 | APT Programming | |
| Week 11 (10.09.18 – 16.09.18) | 1 | APT Programming | 5 |
| | 1 | APT Programming | |
| | 1 | Introduction To CIM | 6 |
| | 1 | Computer applications in manufacturing, Automation and Integrated Production management systems. | |
| Week 12 (17.09.18 - 23.09.18) | 1 | Automated Material handling systems, Conveyors, AVG, AS/RS, GT, FMS, | 6 |
| | 1 | Automated inspection procedure, Distributed Numerical control & Benefits of CIM and implementation & computer aided shop floor control system,Concept of “Ghost” factory. | |
| | 1 | Introduction To FEA | |
| | 1 | 1-D Problems on beam | |

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|--|----------|------------------------|----------|
| <u>Week 13</u> (24.09.18 - 30.9.18) | 4 | 1-D Problems on spring | 6 |
| <u>Week 14</u> (1.10.18 - 7.10.18) | 4 | 2-D Problems on truss | 6 |

Reference Books:

1. CAD / CAM by P.N. Rao (Tata-Mcgraw- Hill)
2. Computer Graphics By A.P Godse
3. CAD/ CAM And Automation By Haidary